IN THE CLAIMS:

A complete listing of all the claims is now presented.

Claims 1 to 22. (Cancelled).

Claim 23. (Currently Amended).

A motor vehicle door internal element (3) to be arranged between a door outer side (6) of a motor vehicle door (1) and an inner lining (7),

wherein the motor vehicle door internal element (3) is a support and sealing element having two solid boundary layers (52) and a foamed, porous central layer (54) lying between the two solid boundary layers,

wherein said solid boundary layers (52) and said foamed, porous central layer (54) are made of the same thermoplastic material and ~~are zones of~~ define one single body, produced by a single foaming process, wherein said solid boundary layers (52), produced by said single foaming process, are formed integrally with each other at an end face (15) of the motor vehicle door internal element (3), and

wherein the motor vehicle door internal element further

comprises a sealing body (12) ~~formed as~~ in the form of an endless bead ~~and~~ which is disposed at an edge of the motor vehicle door internal element.

Claim 24. (Previously Presented).

The motor vehicle door internal element according to claim 23, further comprising cable holders (17) moulded onto the motor vehicle door internal element (3).

Claim 25. (Previously Presented).

The motor vehicle door internal element according to claim 23, further comprising a mounting collar (31) for holding a loudspeaker (32), wherein said mounting collar is moulded on the motor vehicle door internal element.

Claim 26. (Previously Presented).

The motor vehicle door internal element according to claim 23, further comprising a cable bushing (21).

Claim 27. (Currently Amended).

The motor vehicle door internal element according to claim 26, wherein the cable bushing (21) has an edging (24) made of ~~soft plastic~~ thermoplastic elastomer (TPE).

Claim 28. (Currently Amended).

The motor vehicle door internal element according to claim 23, ~~wherein the door internal element (3) has~~ further comprising a ~~moulded-in~~ bush (26) having an internal screw thread, wherein said bush is moulded in the motor vehicle door internal element.

Claim 29. (Previously Presented).

The motor vehicle door internal element according to claim 23, wherein the motor vehicle door internal element (3) further comprises an inserted support plate (36) for mounting a motor (37).

Claim 30. (Previously Presented).

The motor vehicle door internal element according to claim 29, wherein the support plate (36) is a metal plate.

Claim 31. (Previously Presented).

The motor vehicle door internal element according to claim 23, wherein the motor vehicle door internal element (3) has bridges (45) which are moulded by injection-moulding thereby exposing an underside (46) of the bridges.

Claim 32. (Previously Presented).

The motor vehicle door internal element according to claim 23, further comprising a partial wall offset (49) in the motor vehicle door internal element (3) for receiving a strip insert (51).

Claim 33. (Previously Presented).

The motor vehicle door internal element according to claim 23, wherein the sealing body (12) is applied to a wide face (55) of the motor vehicle door internal element (3).

Claim 34. (Currently Amended).

The motor vehicle door internal element according to claim 23, wherein the sealing body (12) is located in a groove (57), said groove being integrally formed in the motor vehicle door

internal ~~door~~ element ~~(57)~~.

Claim 35. (Currently Amended).

The motor vehicle door internal element according to claim 34, wherein the groove (57) is formed by a wall offset ~~so as to mould a foam injection-formed bead (58) on a rear side of the motor vehicle internal door element~~.

Claim 36. (Currently Amended).

The motor vehicle door internal element according to claim 23, wherein density of the motor vehicle door internal element (3) varies over a cross section thereof, wherein the density of the motor vehicle door internal element (3) is between 0.7 and 1.4 g/cm^3 in ~~an~~ the unfoamed boundary layer (52) and is between 0.1 and 0.6 g/cm^3 in the foamed central layer (54).

Claim 37. (Currently Amended).

The motor vehicle door internal element according to claim 23, wherein the ~~foam injection-formed~~ thermoplastic material ~~contains~~ is made of a copolymer as a base component and a proportion of ~~high melting strengths~~ a polymer based on polypropylene.

Claim 38. (Cancelled).

Claim 39. (Currently Amended).

The motor vehicle door internal element according to claim 23, further comprising anchoring apertures (60) ~~provided on an end face~~, said anchoring apertures have a solid hole lining (61) lying in a direction of the apertures.

Claim 40. (Currently Amended).

The motor vehicle door internal element according to claim 23, further comprising an anchoring aperture (60) surrounded by an integrally foamed tab section (62) which projects on an end face of the motor vehicle door internal element.

Claim 41. (Currently Amended).

The motor vehicle door internal element according to claim 23, further comprising inserts ~~such as bushes and threaded inserts~~, wherein said inserts are incorporated in the motor vehicle door internal element (3) by injection moulding therearound.

Claim 42. (Currently Amended).

The motor vehicle door internal element according to claim 23, wherein a predetermined amount of material is removed from the motor vehicle door internal element (3) so as to form a trough (65), wherein said ~~predetermined amount of material~~ trough (65) extends partially through the motor vehicle door internal element (3), so as to provide access to the central layer (54) of lower-density.

Claim 43. (Currently Amended).

The motor vehicle door internal element according to claim 23, wherein exposed regions of the central layer (54) serve as access for anchoring ~~means~~ elements (64).

Claim 44. (Currently Amended).

The motor vehicle door internal element according to claim 23, further comprising clips (71) secured in the motor vehicle door internal element (3), wherein the position of said clips do not affect ~~the~~ an outer skin of the motor vehicle door internal element.